

PACKAGING MATERIALS SPECIFICATIONS

ITEM DESCRIPTION: - **SACHET FILM (Generic)**

Specification Details:

Roll stock Film
Pouch size: 2 ins. by 2 1/2 ins. OD
Prints: Demerara Gold, 6 colours 2 sided
Roll Web size: 4 ins. by 1000 meter
Eye mark at every 2.5 ins.
Structure: Paper 50/PE 30

ITEM DESCRIPTION: - **SACHET FILM (Customized)**

Specification Details:

Roll stock film
Pouch size: 2 ins. by 2 1/2 ins. OD
Prints: le poolside, 6 colours 2 sided
Roll Web size: 4 ins. by 1000 meter
Eye mark at every 2.5 ins.
Structure: Paper 50/PE 30

ITEM DESCRIPTION: - **SACHET BOXES**

Specification Details:

For 25 count box

Size: 2 ins. (w) X 2.5 ins. (h) X 4 ins. (l)
Stock: 14 pt SBS
Print: Full colour and varnish (process and varnish)
Description: die cut and glued

For 50 count box

Size; 4 ins. (w) X 2.5 ins. (h) X4 ins. (l)
Stock: 14 pt SBS
Print: full colour and varnish (process and varnish)
Description: die and cut and glued.

For 100 count box

Size; 4 ins (w) X 2.5 ins. (h) X 8 ins. (l)

Stock: 16 X 18 pt SBS

Print: full colour and varnish (process and varnish)

Description: die and cut and glued.

ITEM DESCRIPTION: - SACHET SHRINK WRAP BAGS (Plastic)

Specification Details:

For 25 count box

1 mil. X 5.5ins. X 7.25ins.

For 50 count box

1 mil. X 7.25ins. X 8.5ins.

For 100 count box

1 mil. X 7.25ins. X 12.5ins.

PLEASE NOTE THAT THICKNESS OF THE FILM IS 1 mil

ITEM DESCRIPTION: - CARTOON LINERS (Plastic)

Specification Details:

PLASTIC BAGS (LINERS) FOR THE SACHET CARTONS

SIZE: 23ins. (w) x 23ins. (l) BAGS

ITEM DESCRIPTION: - SACHET CARTONS

Specification Details:

Size: 254mm X 212mm X 145 mm (l X w X h)

Style: RSC/LFM

Grade: C/150

The External Finish of the cartoon White

There are four panels where information is usually printed. Opposite panel being equal in size.

1. The Large opposite panel is displayed as shown below
Genuine Demerara Cane Sugar
GUYSUCO LOGO
Product of Guyana
2. The smaller opposite Panel is displayed as shown below:
500 individual 5 grams packets
3. On the opposite side is
Batch No:
Date:

ITEM DESCRIPTION:

**LAMINATED FILMS
(Demerara Gold)**

Specification Details:

For 1kg Sugar

317mm X 1000M REPEAT 285mm
7 Colours -roll
OPP20/LLDPE40, 60 microns

For 2kg Sugar

431mm X 1000M REPEAT 320mm
7 Colours- roll
OPP20/LLDPE40, 60 microns

For 5kg Sugar

585mm X 1000M REPEAT 425mm
7 Colours- roll
OPP20/LLDPE 70, 90 microns

ITEM DESCRIPTION: -

**PRINTED POLYETHYLENE FILM
(Demerara Brown)**

Specification Details:

For 900g Sugar

Printed Polyethylene Film Spot Colour
317mmX1000MM REPEAT 285mm
LLDPE 70 microns

For 1800g Sugar

Printed Polyethylene Film Spot Colour
431mm X1000MM REPEAT 320mm
LLDPE 70 microns

ITEM DESCRIPTION: -

**PRINTED POLYETHYLENE FILM
(Demerara White)**

Specification Details:

For 900g Sugar

Printed Polyethylene Film Spot Colour
317mm X1000MM REPEAT 285mm
LLDPE 70 microns

For 4.5g Sugar

Printed Polyethylene Film Spot Colour
585mm X1000MM REPEAT 425mm
LLDPE 90 microns

ITEM DESCRIPTION: -

BALER BAGS (Plastic)

Specification Details:

For 1kg Bale

LLDPE gusseted bags, unlabelled and transparent
26 ins. X 18 ins. X 8 ins. Bags blend for 20 X 1000 grams

For 2kg Bale

LLDPE gusseted bags, unlabelled and transparent
2kg 28ins. X 12 ¼ ins. X 9 ins. Bags blend for 10 X 2000 grams

For 5kg Bale

Woven polypropylene, without liners
36 ins. X 23ins.